

**NORTON**

SAINT-GOBAIN®



# A BLAZING COMBINATION

BlazePlus and BlazeX work together to provide a quality finish by providing the best cut-rate and longevity on the market.



THE **MUSCLE** BEHIND THE MACHINE®

## FEATURES & BENEFITS

- Super-sharp premium ceramic grain cuts fast and delivers unparalleled longevity resulting in less belt changes and more footage per job. Leaves a fine scratch for easier sanding and a better overall finish.
- Heavy grain weight design offers extra long life and a multitude of cutting points to easily sand through multiple layers of tough coatings and UV-cured finishes.
- Heavy-weight cotton backing is extremely strong and durable and has excellent tracking capabilities.



## For The Toughest Applications

Norton BlazePlus belts and rolls features state-of-the-art ceramic grain that delivers an incredibly sharp cut unrivaled in floor sanding market.

The heavy grain coating of the BlazePlus offers exceptional product life. The high performance ceramic grain is designed with super sharp cutting action allowing it to easily penetrate the hardest of surfaces.

Designed specifically for the toughest sanding applications, Norton BlazePlus tackles gym floor re-sands with ease and is proven to cut through UV-cured pre-finished floors in one pass.

### Norton BlazePlus R980PP Belts

PART #	GRIT	PKG/CASE
<b>7-7/8" x 29-1/2"</b>		
78072715991	40	5/5
78072715992	36	5/5
78072715993	24	5/5
<b>9-7/8" x 29-1/2"</b>		
78072715988*	40	5/5
78072715989*	36	5/5
78072715990*	24	5/5
<b>11-7/8" x 29-1/2"</b>		
78072715997	40	5/5
78072715998	36	5/5
78072716007	24	5/5

\* Non-stock

### Norton BlazePlus R980P Rolls

PART #	GRIT	PKG/CASE
<b>12" x 25 YD</b>		
66261121207*	40	1/1
78072713926*	36	1/1
78072704407*	24	1/1

\* Non-stock



### FEATURES & BENEFITS

- Improved ceramic alumina micro-fracturing grain constantly exposes sharper grain edges to significantly increase cut rate and life.
- Heavier fiber backing for additional strength and tear resistance.
- Product design is ideal for applications where aggressive cut rate and product life is critical.
- Ceramic grain offers super-fine scratch patterns.

### Built For The Hardest Surfaces

Designed for the most rugged of floor sanding applications, BlazeX fiber discs offer superior cut rates and product life. The stiffer fiber back gives BlazeX an aggressive cut while the ceramic grain gives it a natural super-fine scratch pattern. Whether you are dealing with aluminum oxide coated pre-finished flooring or several layers of hard finish the Norton BlazeX fiber disc will offer the best cut rate and longevity of any product on the market.

### Norton BlazeX F970 Fiber Discs

PART #	GRIT	STD. PKG.
<b>7" x 7/8"</b>		
699573 <b>70204</b>	80	25
699573 <b>70203</b>	60	25
699573 <b>70202</b>	50	25
699573 <b>70201</b>	36	25



## Pre-Finished Wood Sanding Sequence

The combination of BlazePlus and BlazeX, the hardest working abrasives in the industry, provide the perfect union for restoring nearly impossible to sand prefinished floors. With three times the product life of our nearest competitor. We are confident you will be impressed with the results. See sanding guide below.

STEP	SOLID WOOD V GROOVE	SOLID WOOD MICRO BEVEL	ENGINEERED WOOD 4MM OR MORE WEAR LAYER	ENGINEERED WOOD 3MM OR LESS WEAR LAYER
<b>1st Cut</b>				
Belt Sander 1st Cut Sand at 15°-20° angle to remove finish, flatten floor and remove most of the bevel. Increase angle up to 45° depending on condition of floor	<b>Use BlazePlus</b> Start with 36 grit for most floors. Start with 24 grit for deeper bevels, harder finishes.	<b>Use BlazePlus</b> Start with 36 grit for most floors. It may be possible to start with 40 grit for softer finishes.	<b>Use BlazePlus</b> Start with 40 grit being careful not to cut through wear layer. Sanding pressure may need to be reduced and walking speed increased.	<b>Use Blaze</b> While it is generally not recommended sanding floors with thin wear layers it is possible with care. Start with 50 grit.
Edger 1st Cut	<b>Use BlazeX</b> Start with 36 grit	<b>Use BlazeX</b> Start with 36 grit	<b>Use BlazeX</b> Start with 40 or 50 grit	<b>Use BlazeX</b> Start with 50 grit
<b>Intermediate Sanding</b>				
Belts Sander 2nd Cut Sand with direction of floor to remove previous sanding marks and remaining bevel.	<b>Use Blaze</b> If 1st cut was with 24 grit then progress 36 grit. If 1st cut was with 36 grit then progress to 40 grit.	<b>Use Blaze</b> If 1st cut was with 36 grit then progress to 40 grit. If 1st cut was with 40 grit then progress to 50 grit Blaze or Red Heat.	<b>Use Blaze</b> If 1st cut was with 40 grit then progress to 50 grit Blaze or Red Heat. If 1st cut was with 50 grit then progress to 60 grit Blaze or Red Heat	<b>Use Red Heat</b> Sand with 80 grit.
Edger 2nd and 3rd Cut	<b>Use Red Heat</b> Sand with 50 grit then progress to final desired finish not skipping more than one grit between cuts	<b>Use Red Heat</b> Sand with 50 grit then progress to final desired finish not skipping more than one grit between cuts	<b>Use Red Heat</b> Sand with 60 or 80 grit depending on starting grit then progress to final desired finish not skipping more than one grit between cuts	<b>Use Red Heat</b> Sand with 80 grit then progress to final desired finish not skipping more than one grit between cuts
<b>Final Sanding</b>				
<b>Belt Sander</b> Sand with direction of wood to remove previous sanding marks	<b>Use Red Heat</b> Sand with 50 or 60 grit depending on previous grit then progress to final desired finish not skipping more than one grit between cuts	<b>Use Red Heat</b> Sand with 60 or 80 grit depending on previous grit then progress to final desired finish not skipping more than one grit between cuts	<b>Use Red Heat</b> Sand with 80 or 100 grit depending on previous grit then progress to final desired finish not skipping more than one grit between cuts	<b>Use Red Heat</b> Progress to final desired finish not skipping more than one grit between cuts
<b>Buffer or Multi-Disc</b>	<b>Use Red Heat or Mesh Power on a Buffer or Multi-Disc Sander to blend the edges and field for final sanding</b>			



### THE MUSCLE BEHIND THE MACHINE®

[www.facebook.com/NortonAbrasivesNA](https://www.facebook.com/NortonAbrasivesNA) | [www.youtube.com/NortonAbrasives](https://www.youtube.com/NortonAbrasives) | [www.nortonabrasives.com](http://www.nortonabrasives.com)

#### USA CUSTOMER SERVICE:

Toll Free Phone: 1 (800) 551-4415  
Phone: 1 (254) 918-2306  
Fax: 1 (254) 918-2309

#### CANADA CUSTOMER SERVICE:

Toll Free Phone: 1 (800) 263-6565  
Toll Free Fax: 1 (800) 561-9490

FORM #8825 REV. 04/20

© Saint-Gobain April 2020.

Norton, Blaze, MeshPower, Red Heat, "Reshaping Your World", and "The Muscle Behind the Machine" are trademarks of Saint-Gobain Abrasives. All other trademarks are the property of their respective owners.

